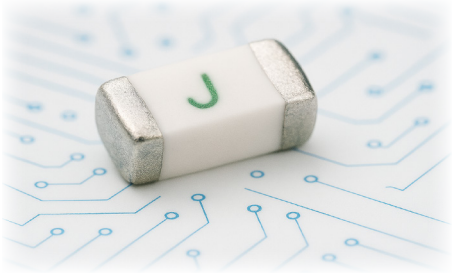
HRF1206HI SolidMatrix Surface Mount Fuse (Hi Inrush, 1206 Size)



Applications

- Satellite/Spacecraft
- Aerospace
- Avionics
- Military
- Telecom DC/DC power
- Drones
- Battery and BMS
- PDU

Features

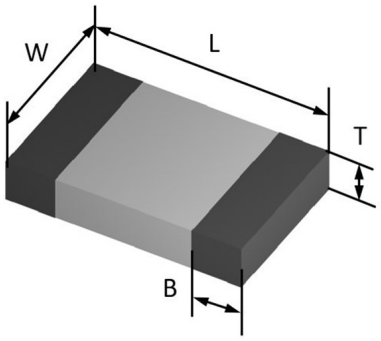
- Tin/Lead (Sn/Pb) solder plated terminals.
- High inrush current withstanding capability.
- Single small case size for current rating from 0.5A to 8A.
- Ceramic monolithic body structure.
- Silver fusing element and silver termination with Ni and Sn/Pb solder plating.
- Symmetrical design and reliable functionality throughout prolonged use.

Product Dimensions

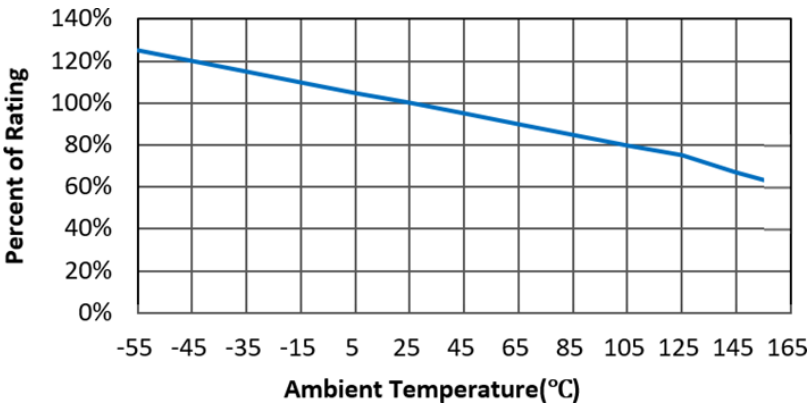
Dimension	Inch	mm
L	0.126 ± 0.008	3.20 ± 0.20
W	0.063 ± 0.008	1.60 ± 0.20
T	0.038 ± 0.008	0.97 ± 0.20
B	0.020 ± 0.010	0.51 ± 0.25

Clearing Time Characteristics

% Of Current Rating	Clearing Time @25°C	
	Min.	Max.
100%	4 hours	-
200% (1.0A -8.0A)	1 second	60 seconds
350% (0.5A-0.75A)	-	5 seconds
1000% (0.5A -5.0A)	0.0002 seconds	0.02 seconds
1000% (6.0A -8.0A)	0.0002 seconds	0.04 seconds

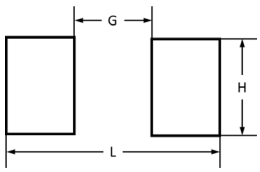


Derating Curve



Recommended Land Pattern

Dimension	1206	Unit
L	0.173 (4.40)	Inch (mm)
G	0.059 (1.50)	Inch (mm)
H	0.071 (1.80)	Inch (mm)



Certified to AS9100D ISO 9001:2015

MIL-STD-790

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Electrical Characteristics

Part Number	Voltage Rating (VDC)	Current Rating (Amps)	Interrupting Rating	Nominal Cold DCR (Ω)/1	Nominal I^2t (A^2s)/2	Marking Code/3
HRF1206HI0500V065Tx	65	0.5	50A at rated voltage	1.000	0.035	C
HRF1206HI0750V065Tx	65	0.75		0.420	0.100	D
HRF1206HI1000V063Tx	63	1.0		0.340	0.110	E
HRF1206HI1500V063Tx	63	1.5		0.150	0.330	G
HRF1206HI2000V063Tx	63	2.0		0.090	0.800	I
HRF1206HI2500V032Tx	32	2.5		0.065	1.19	J
HRF1206HI3000V032Tx	32	3.0		0.035	1.35	K
HRF1206HI3500V032Tx	32	3.5		0.029	1.84	L
HRF1206HI4000V032Tx	32	4.0		0.023	2.74	M
HRF1206HI4500V032Tx	32	4.5		0.021	3.20	T
HRF1206HI5000V032Tx	32	5.0		0.017	5.50	N
HRF1206HI6000V024Tx	24	6.0	80A at rated voltage	0.013	12.5	O
HRF1206HI7000V024Tx	24	7.0		0.010	30.0	P
HRF1206HI8000V024Tx	24	8.0		0.009	60.0	R

1- Measured at ≤10% rated current and 25°C ambient. *2- Melting I^2t at 1000% of current rating.* *3- Green marking code*

Part Number Identifier

HRF 1206 HI 1000 V063 T x

- **Series Code: HRF Series Fuse**
- **Size Code: L x W (inch), the first two digits - L (length), the last two digits - W (width)**
- **Characteristic Code: (HI) Hi Inrush**
- **Current Rating: 1000=1 Amp**
- **Voltage Rating Code: V063 = 63 Volts**
- **T= Tape and Reel**
- **Screening Option: 1 or 2 or 3**

Standard Screening Options:

1- Standard 100% Visual Inspection per MIL-PRF-23419/14, AS9102 FAIR, MIL-STD-1580 DPA.
2- Option 2: Group A and B Screening per MIL-PRF-23419/14, AS9102 FAIR, MIL-STD-1580 DPA (see AEM Detail Specification for more details).
3- Option 3: Group A, B, and C Screening per MIL-PRF-23419/14, AS9102 FAIR, MIL-STD-1580 DPA (see AEM Detail Specification for more details).

Termination :

Tin/Lead (Sn/Pb)

General Specification:

1- Operating temperature: -55°C to +150°C (With de-rating).
2- Storage Temperature: -55°C to +150°C.
3- Moisture sensitivity level: MSL=1.

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Reliability Tests:

No.	Item	Condition	Criteria
1	Bend	2mm bend	DCR change within ±20%. (±10% for ≤1A), no mechanical damage
2	Solderability	245°C, 5 seconds	New solder coverage ≥95%
3	Soldering Heat Resistance	260°C, 60 seconds	DCR change within ±10%, new solder coverage 75% minimum, no mechanical damage
4	Terminal Strength	Gradually apply 0.5 kg force to the side of the part for 60 seconds	DCR change within ±10%, no mechanical damage
5	Life	80% rated current (75% for <1A), 2000 hours, ambient temperature +20°C to +30°C	Voltage drop change within ±10%
6	Thermal Shock	-65°C to +150°C, 100 cycles	DCR change within ±10%, no mechanical damage
7	Mechanical Vibration	5 – 3000 Hz, 0.4 inch double amplitude or 30 G peak	DCR change within ±10%, no mechanical damage
8	Mechanical Shock	1500 G, 0.5 milliseconds, half-sine shocks	DCR change within ±10%, no mechanical damage
9	Salt Spray	5% salt solution, 48 hours exposure	DCR change within ±10%, no excessive corrosion
10	Moisture Resistance	10 cycles	DCR change within ±10%, no excessive corrosion

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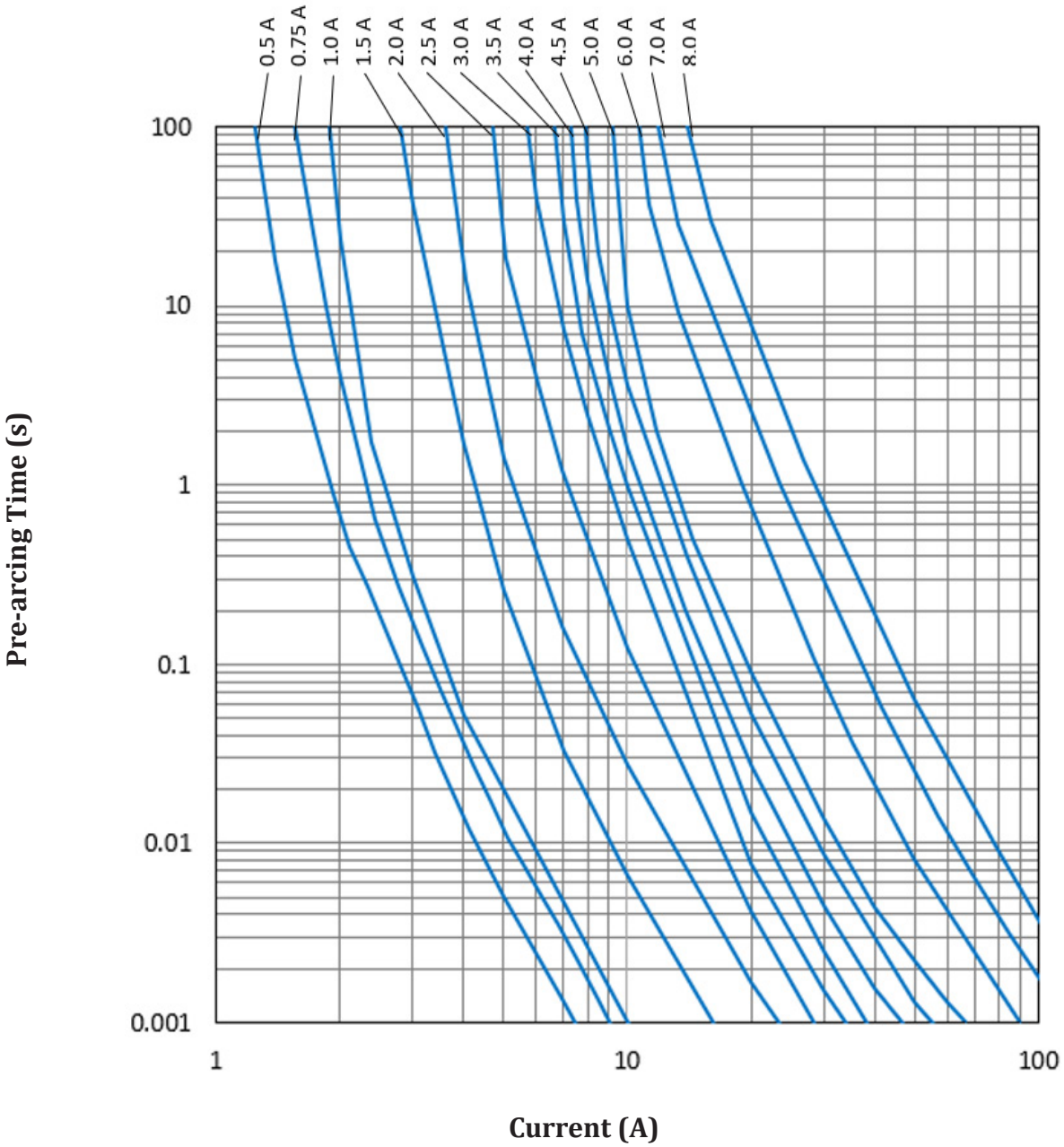
Average Pre-arcing Time Curves



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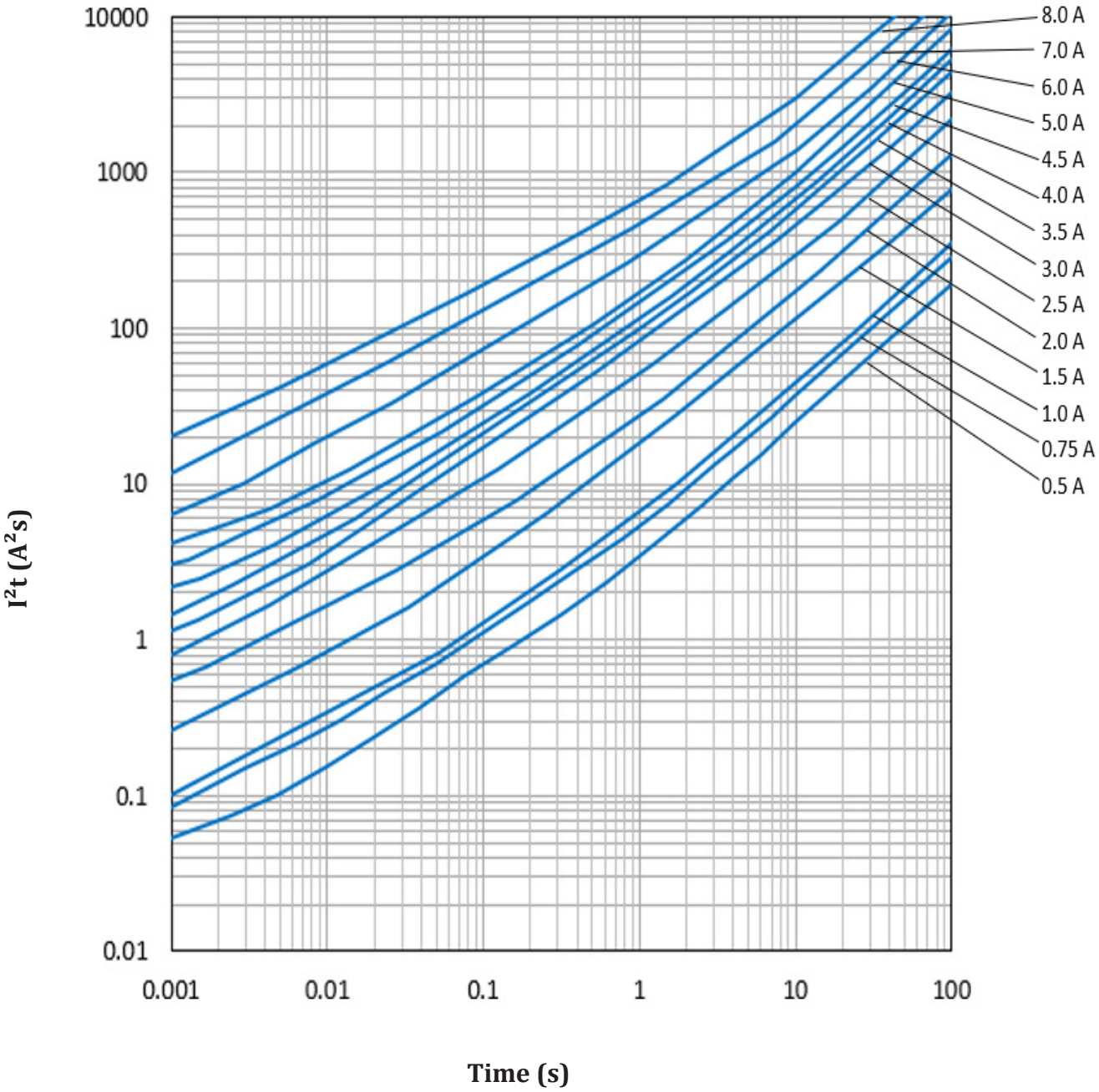
Average I²t vs. t Curves